



Technical drawing of a mechanical part, likely a shaft or pin, with dimensions and surface finish specifications.

Key dimensions and features:

- Outer diameter: $\phi 15$
- Inner hole diameter: $\phi 9$
- Length: 25
- Thread: M14x2-7H
- Surface finish: Rz40 (top surface), Rz80 (bottom surface)
- Surface finish parameters table:

0.01	0.02
Rz40	Rz80

Requirements:

- 28...32 HRC (240...280 HB).
- H14, h14, $\pm 2t/2$.