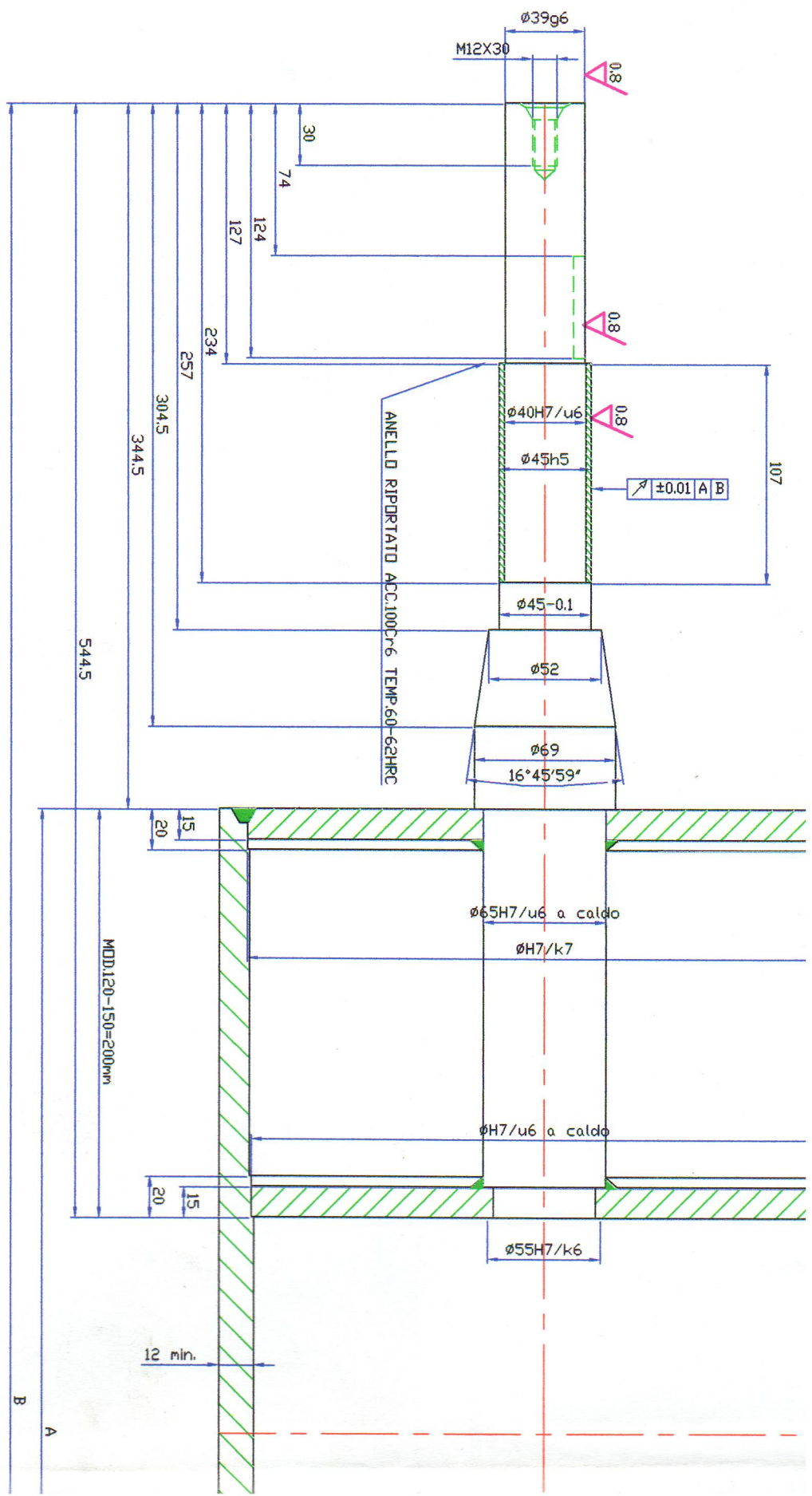
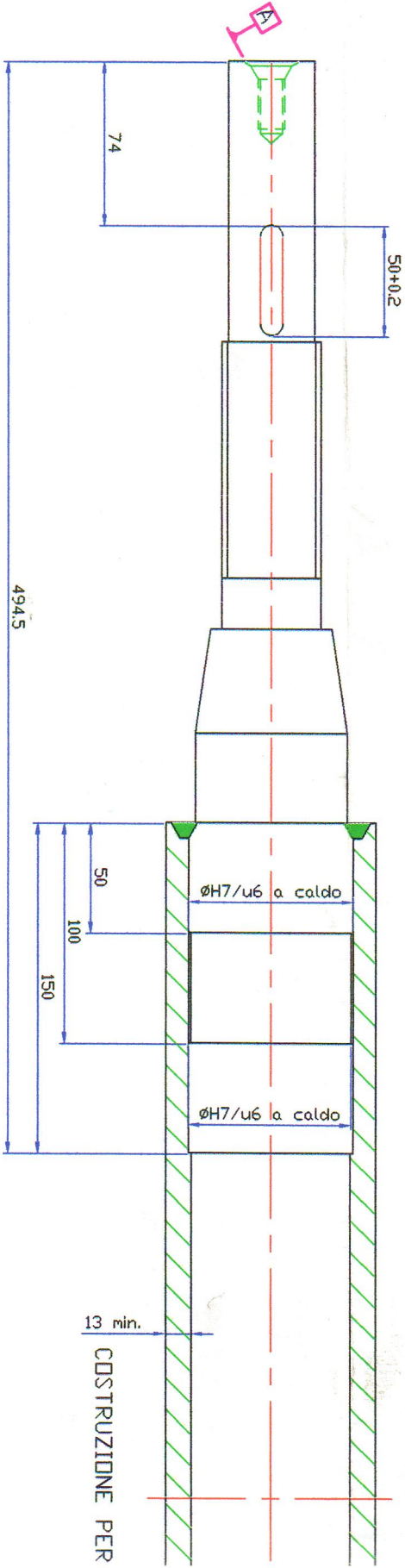
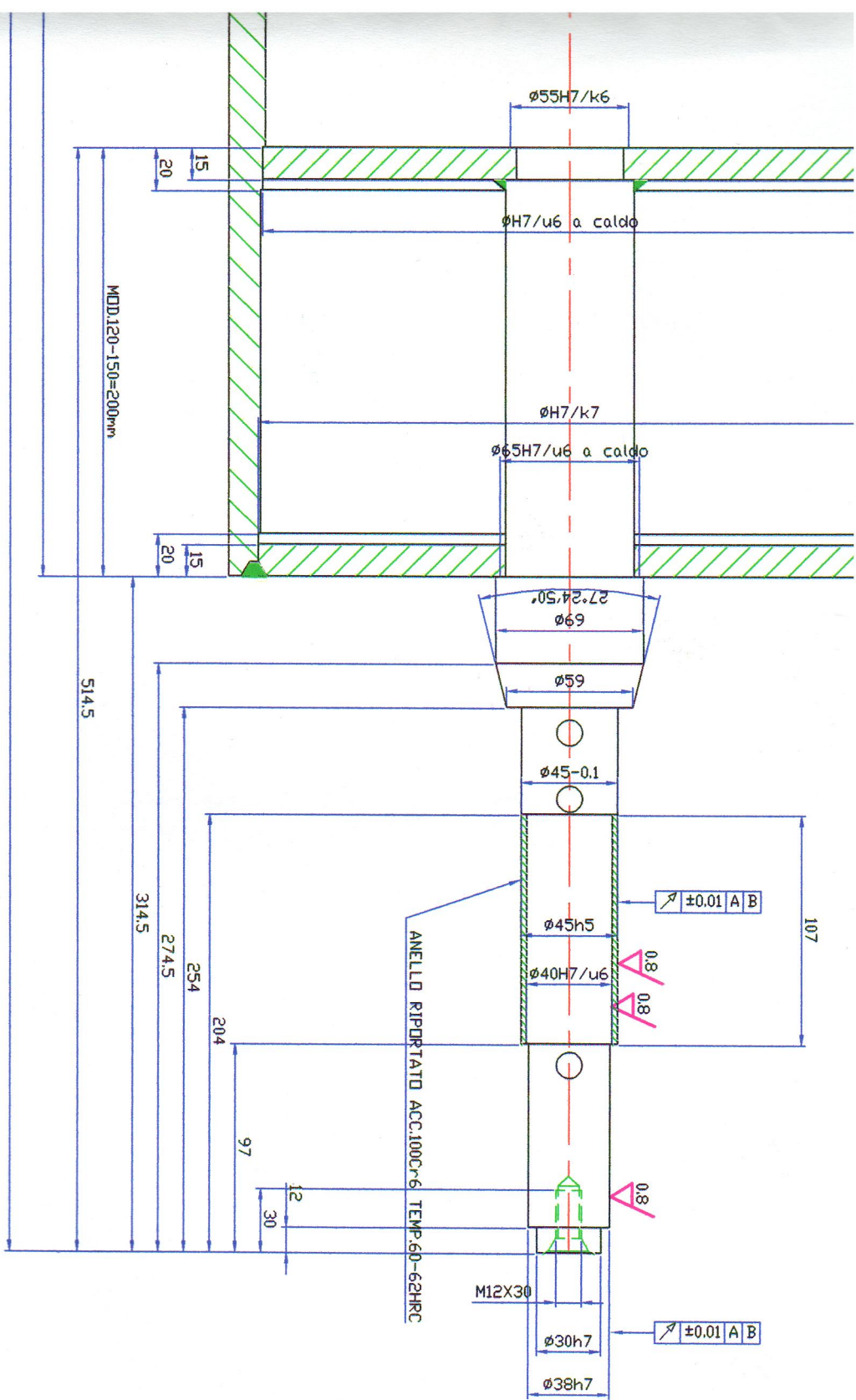
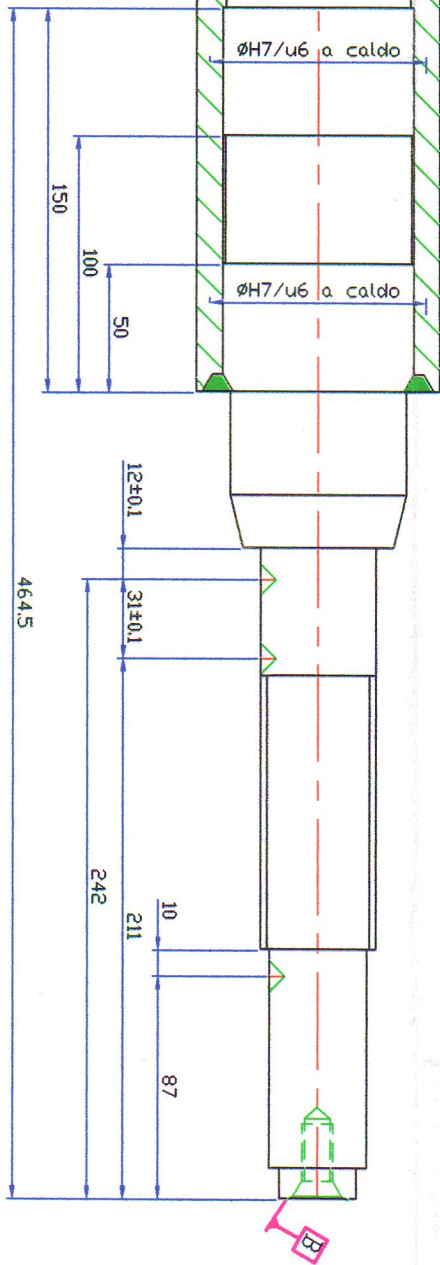


50±0.2

A
B

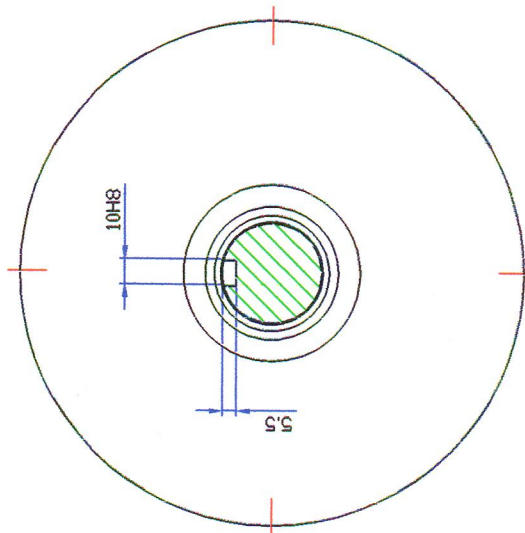


DRMATD 32-39

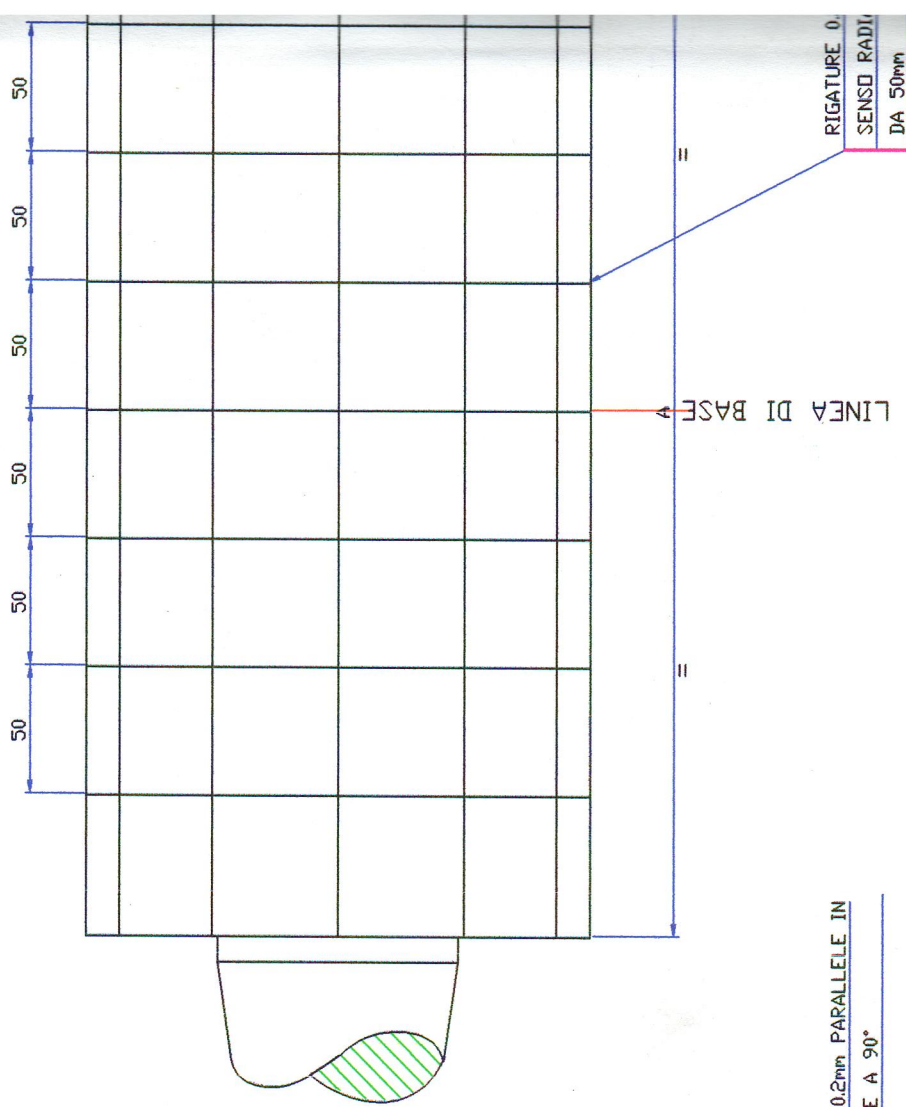


MDD.	A	B
100	1005	1664
110	1105	1764
120	1205	1864
130	1305	1964
140	1405	2064
150	1505	2164
160	1605	2264

MACCHINA MOD.140



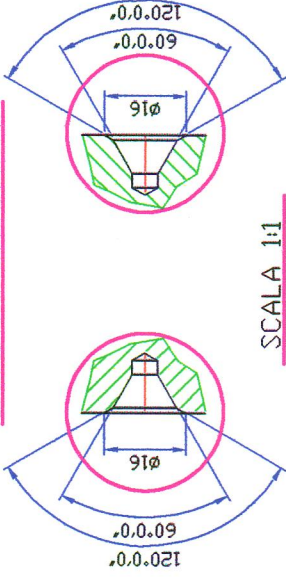
RIGATURE 0.2X0.2mm PARALLELE IN
SENSO ASSIALE A 90°



RIGATURE 0.2X0.2mm PARALLELE IN
SENSO RADIALE DA 50mm

LINEA DI BASE

FORD DA CENTRO
 FORD B5 UNI3220-74



SCALA 1:1

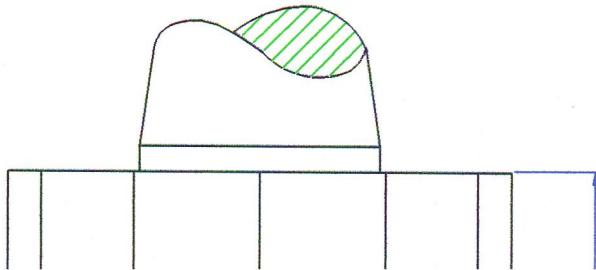
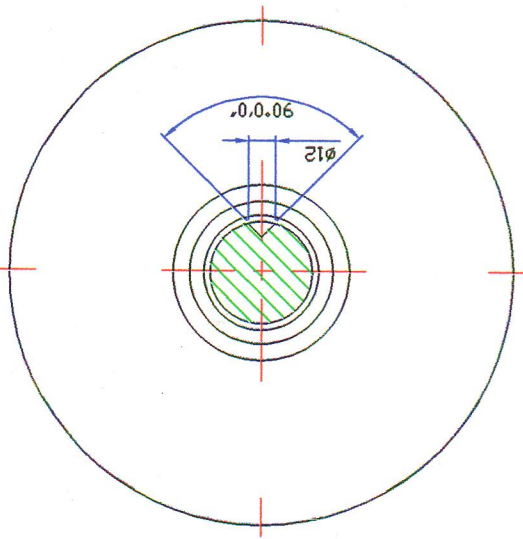
LE CHIAVETTE DEVONO RISULTARE ESATTAMENTE IN ASSE
 CON UNA RIGATURA LONGITUDINALE DEL CILINDRO

SMUSSI NON QUOTATI $2 \times 45^{\circ}$

EQUILIBRATURA DINAMICA 330g/''

N.B.ESEGUIRE DISTENSIONE DOPO LA SALDATURA

6.4 0.8
 [V]



2mm PARALLELE IN
 AVANTI UN PASSO

DISG.	Disegno	VERIF.	VERIF.	APPROVA.	APPROVA.
DENOMINAZIONE	CILINDRO	CLICHE' PLACEL CHUPIN	TRATTAMENTO	TRATTAMENTO	TRATTAMENTO
MATERIALE	TUBOLARE ST52.2	CODOLI C 40	TEMPO LAVORAZIONE	TEMPO LAVORAZIONE	TEMPO LAVORAZIONE
PERIODE	MODIFICHE	FIRMA	DATA	DATA	DATA
PARTI LAVORATE CON ASPORTAZIONE DI MATERIALE	PER QUOTE SENZA TOLLERANZE	GRADO PRECISIONE	UNI ISO 2768	UNI ISO 2768	UNI ISO 2768
PER DIAMETRI	ALBERI h13	FORI h13	FORI h13	FORI h13	FORI h13
PER ORGOI, FUSIONI, STAMPATI VEDI NORME SPECIFICHE	VIETATA LA RIPRODUZIONE DEL PRESENTE DISEGNO				
MECBI BONARDI COLOGNE (BS)			MECBI BONARDI COLOGNE (BS)		
DIS.N° NI 04 101/P.S.			DIS.N° NI 04 101/P.S.		