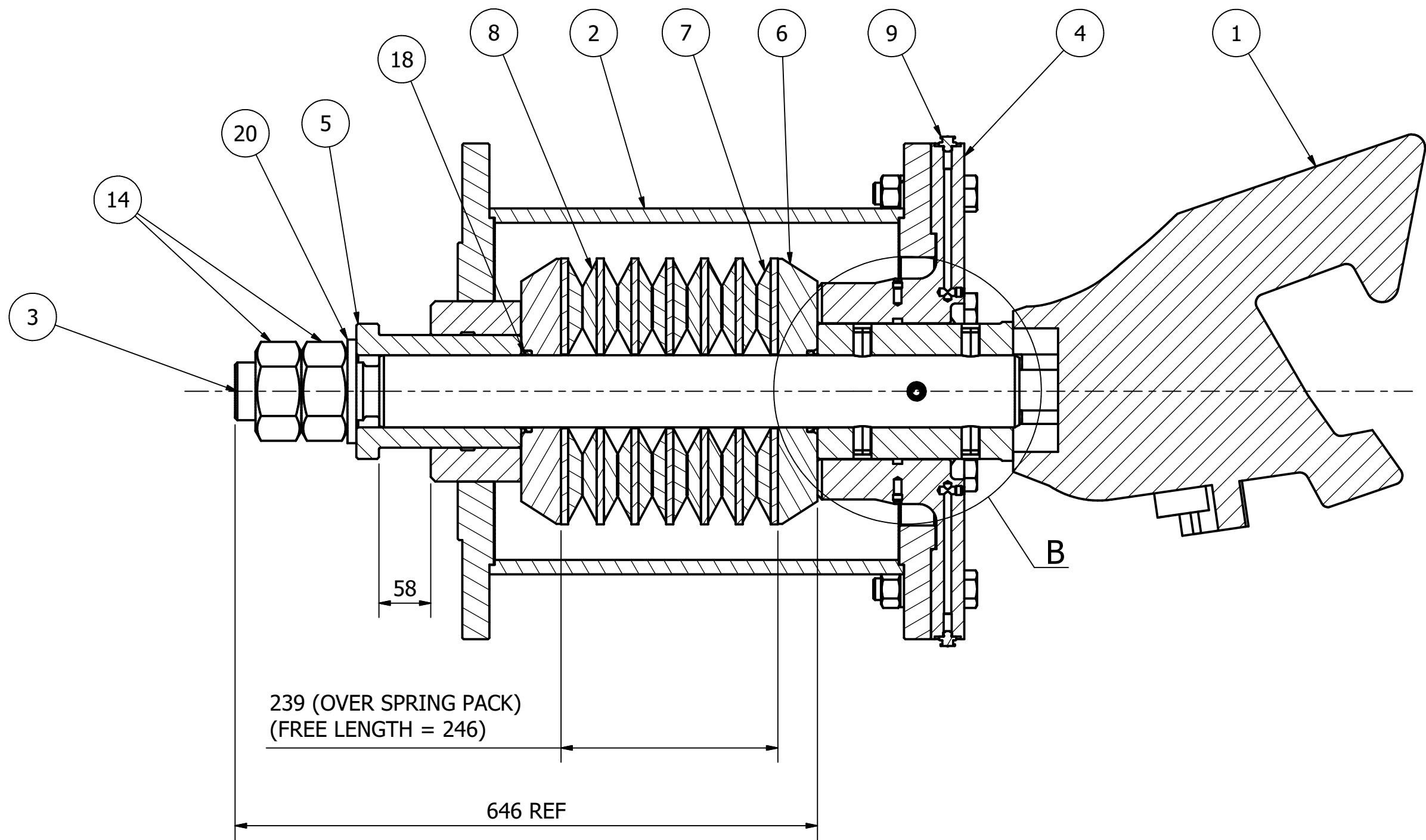
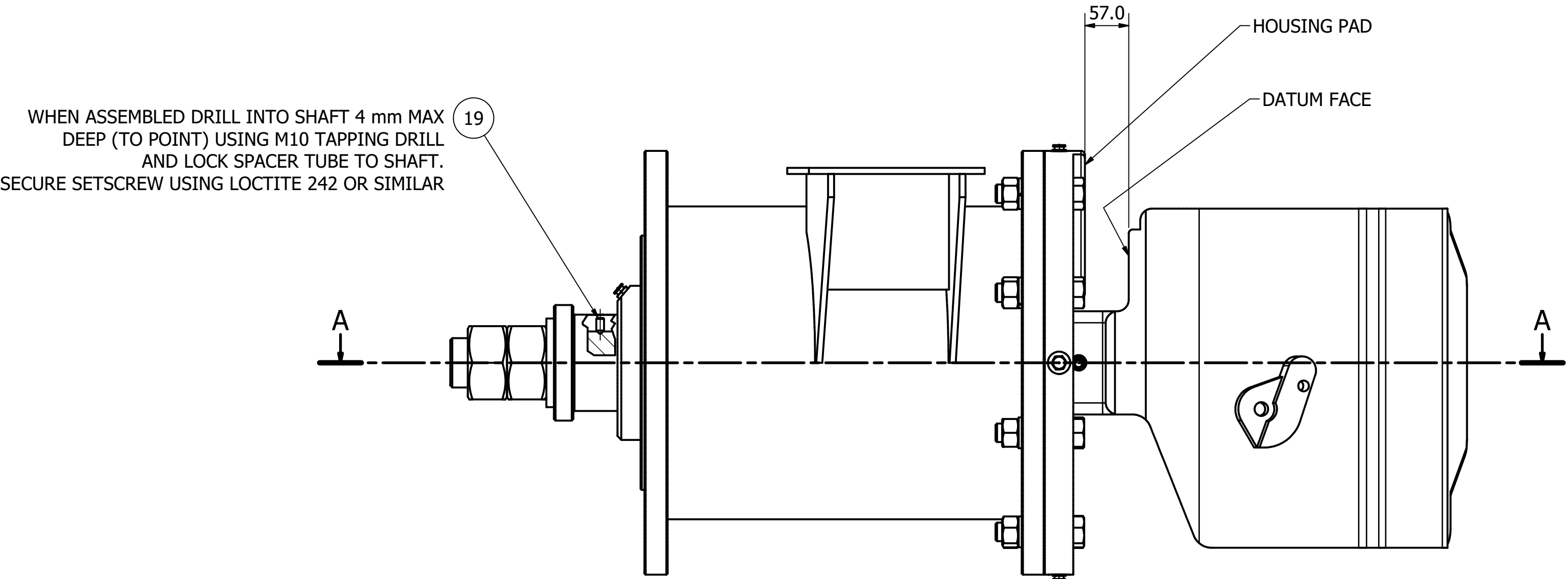
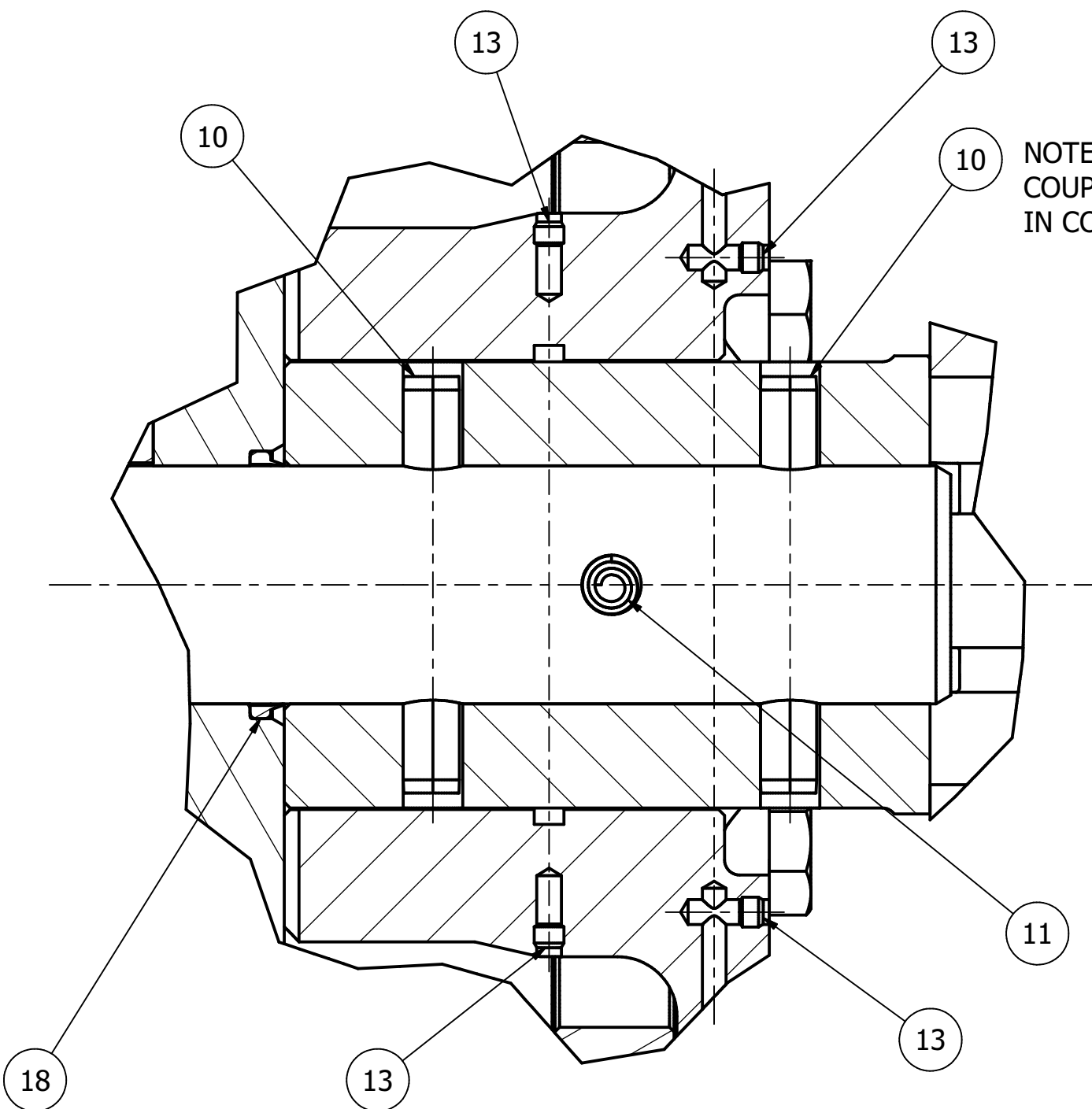


WHEN ASSEMBLED DRILL INTO SHAFT 4 mm MAX DEEP (TO POINT) USING M10 TAPPING DRILL AND LOCK SPACER TUBE TO SHAFT. SECURE SETSCREW USING LOCTITE 242 OR SIMILAR



SECTION A-A



DETAIL B
SCALE 1:2

NOTE : ON SHOP ASSEMBLY, ASSEMBLE SHAFT TO COUPLER AND DRILL THROUGH 3 x 15 DIA PILOT HOLES IN COUPLER 20.25/19.85 DIA. FIT SPRING PINS

NOTES:-

1. SHOP ASSEMBLY PULLING COUPLER IN ACCORDANCE WITH SCHADE DOCUMENTS:-
MANUFACTURING SPECIFICATION
CHARGER SHOP ASSEMBLY METHOD STATEMENT
2. FULLY GREASE ALL GREASE WAYS ON ASSEMBLY

00	N/A	N/A	FIRST ISSUE FOR MANUFACTURE			19/01/17	FAB
Ausgabe/Index	Planquadrat/ Grid Squares	Änderungs-Nr. Modifications-No.	Änderung Modification	Datum/Date		Name/Name	
		CAD - Zeichnung, Änderung nur im CAD - System zulässig ! CAD Drawing, modifications only permitted on CAD System !					
Schutzvermerk nach DIN 34 siehe Haftband / protection mark acc. DIN 34 see filing edge		Maßstab / Scale : 1:5 UOS	Fertigsgewicht / Final weight : kg 745.16 kg	Auftragsnummer / Order-No. N/A	Angebotsnummer / Quotation-No. N/A	Zeichnungs-Nr. / Ident no. document 6214.02.6000	
WUS - CHARGER ARM		Familie - No. N/A		Blatt-Nr. / Sheet-No.: 1		ASSEMBLY OF PULLING COUPLER	
		Formatgröße A1		Blatt-Anz. / No. of Sheets: 1			
				Index -			
Datum / Date		gezeichnet / drawn 01.11.2016	geprüft / checked 19.01.2017	erlaubt / recorded 19.01.2017	Ers. durch / Replaced by : N/A		
Name / Name		low	FAB	FAB	Ers. für / Replacing : N/A		
					Ers. aus / Based on: N/A		

SCHADE
AUMUNDGROUP