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Справ. №				
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Technical drawing of a mechanical part (Шток) with dimensions and surface finish specifications. The drawing shows a shaft with a conical section on the left and a threaded section on the right. Key dimensions include a total length of 255, a conical section with a 30°±5' angle and R2 fillet, and a threaded section with a diameter of M20x1.5-7H. Surface finish requirements are specified as Ra 0,63 for the main shaft and Ra 5,0 for the threaded section. A detail view 'A' shows a cross-section of the threaded part with a 1x45° chamfer and a 0,05 A tolerance zone.

1 45...50 HRC₃
2 H14, h14, ± $\frac{IT14}{2}$.

Изм.	Лист	№ докум.	Подп.	Дата	1801.03.00.003			
Разраб.	Земсков				Шток	Лит.	Масса	Масштаб
Пров.	Малыгин						2,88	1:1
Т.контр.	Вахрушова					Лист	Листов	1
Н.контр.	Дмитриева				Сталь 40X13 ГОСТ 5632-72			
Утв.	Афанасьев				Копировал			
					Формат А3			