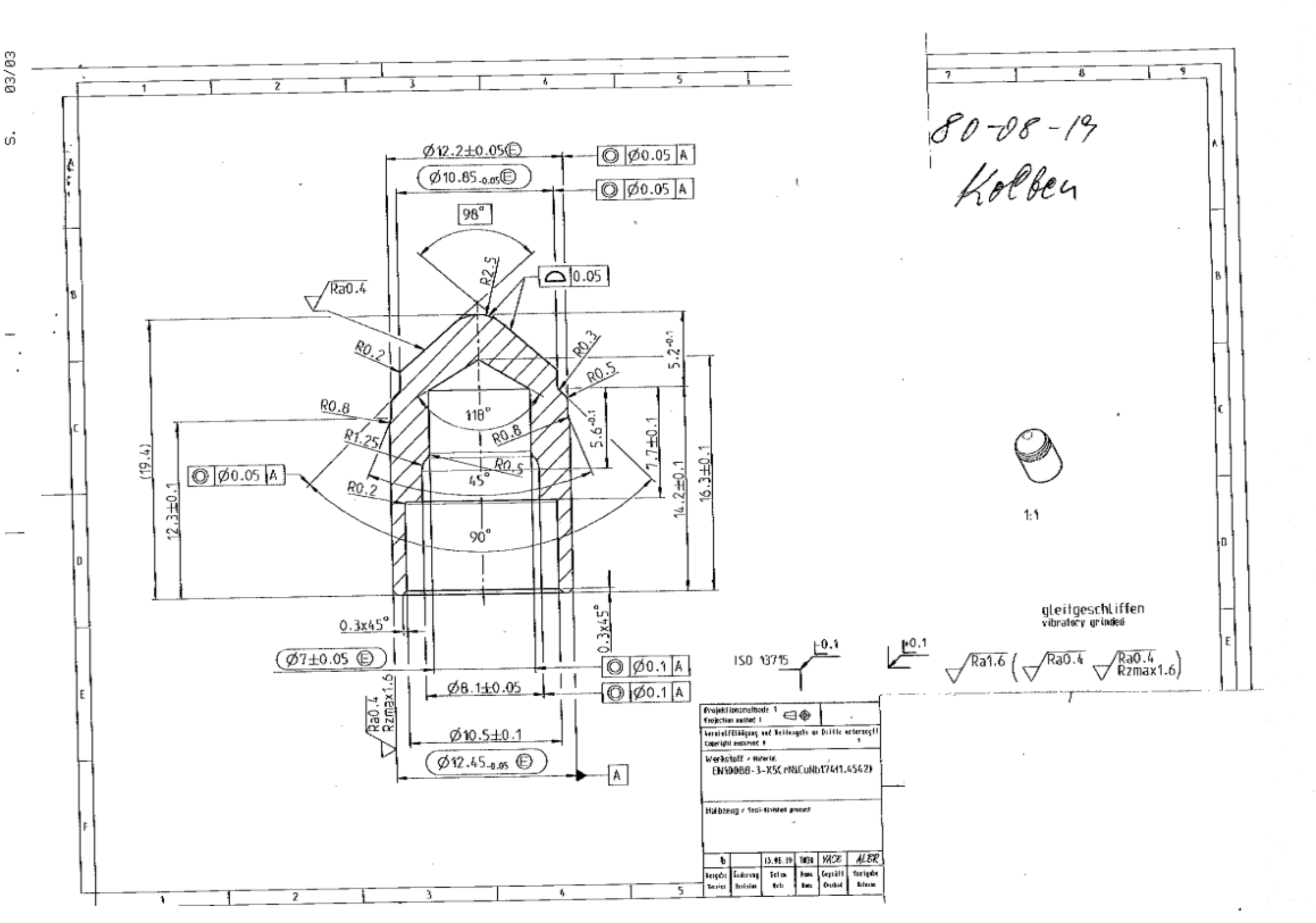

80-08-19
Kolben
Ø12.2±0.05 Ⓔ
Ø10.85-0.05 Ⓔ
Ø0.05 A
Ø0.05 A
98°
R2.5
0.05
Ra0.4
R0.2
R0.3
R0.5
5.2+0.1
R0.8
118°
R0.8
R1.25
5.6+0.1
7.7±0.1
(19.4)
Ø0.05 A
R0.5
45°
R0.2
14.2±0.1
16.3±0.1
12.3±0.1
90°
0.3x45°
0.3x45°
Ø7±0.05 Ⓔ
Ø0.1 A
Ø8.1±0.05
Ø0.1 A
Ra0.4
Rzmax1.6
Ø10.5±0.1
Ø12.45-0.05 Ⓔ
A
1:1
gleitgeschliffen
vibratory grinded
ISO 13715
0.1
0.1
Ra1.6
Ra0.4
Ra0.4
Rzmax1.6
Projektionsmethode 1
Projection method 1
Werkstoff / Material
EN10088-3-X5CrNiCuNb17411.4542
Halbzeug / Semi-finished product
13.06.19
VACE
ALBR