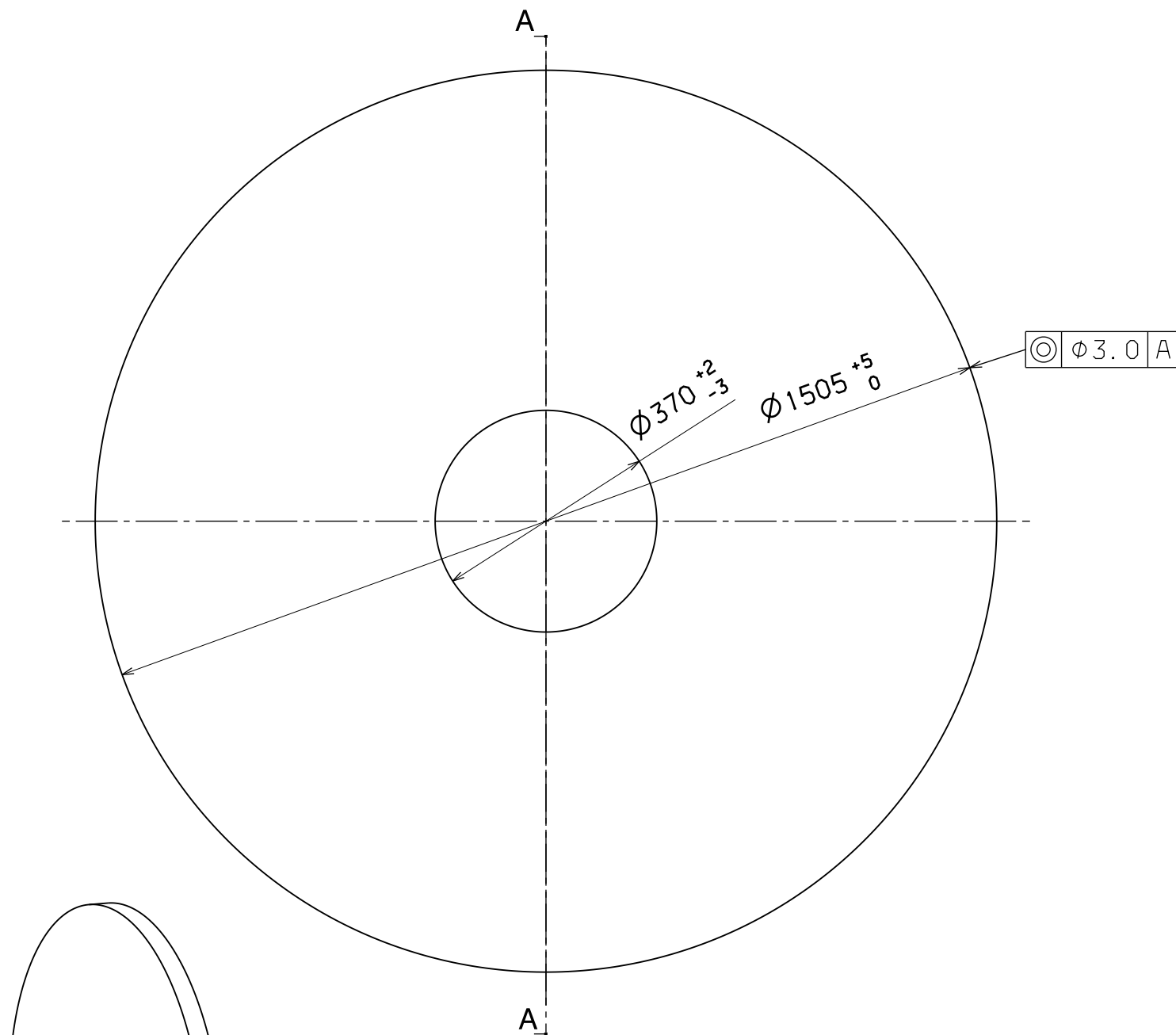


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3.0

LEIKKAUS A - A  
CUT

SURFACE TREATMENT		PINTAKÄSITTELY	
NO PAINTING	<input checked="" type="checkbox"/>	EI MAALATA	<input checked="" type="checkbox"/>
PAINTING ACCORDING TO PAINTING SPECIFICATION	<input type="checkbox"/>	MAALATAAN MAALAUSE-ERITTELYN MUKAAN	<input type="checkbox"/>
STANDARD SHADE COMPONENT	<input type="checkbox"/>	VAKIOSÄVYKOMPONENTTI	<input type="checkbox"/>
PAINTING SYSTEM		MAALAUSSJÄRJESTELMÄ	
<input type="checkbox"/>		<input type="checkbox"/>	
<input type="checkbox"/>		<input type="checkbox"/>	
<input type="checkbox"/>		<input type="checkbox"/>	

AIHION KAIKKI PINNAT HIEKKAPUHALLETTAVA. SUORITA JÄYSTEENPOISTO.

LAATUVAKUUTUS EN 10204 2.1 VAADITTAAN.

SAND BLAST ALL SURFACES. DEBURRING FOR ALL EDGES.

DECLARATION OF COMPLIANCE EN 10204 2.1 WITH THE ORDER IS REQUIRED.

PAKKAUS OHJEEN SYLLO29 MUKAAN.  
PACKING ACCORDING TO INSTRUCTION SYLLO29.

25/

PL70 Ø1510 S355J0				
PART	DESCRIPTION	DIMENSIONS	MATERIAL	DRAWING
GENERAL TOLERANCES, DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS: MACHINING: ISO 2768-mk (SFS-EN 22768-1, SFS-EN 22768-2) WELDING: ISO 13920-BE (SFS-EN ISO 13920) CASTING: ISO 8062-CT 11 (SFS-EN ISO 8062) WELDING QUALITY LEVEL C (SFS-EN ISO 5817) FLAME CUTTING: ISO 9013-331 (SFS-EN ISO 9013)				
metso paper		PROJECTION	SCALE	WEIGHT kg
		150	1:10	920
PRODUCT	KUIVATUSOSA DRYER SECTION	DESIGN	E.SKANTZ	DATE
				2003-03-18
	PÄÄTYLAIPPA AIHIO HP D1505	CHKD	E.SKANTZ	DATE
	HEAD FLANGE BLANK BS D1505			2003-03-18
	REF. RAU3410403.01	SUPERS.	A3	DRAWING ID
				RAUZ401086.03
	WORK	FILE	CATIA V5	SHEET
				1/1

2012-03-15	VJU	VJU	REMOVED PAINTING REQUIREMENT.	03
2009-01-05	VJU	VJU	PLATE MATERIAL WAS S235JRG2	02
2006-06-13	IVI	EJS	ADDED ENGLISH TEXT	01
DATE	NAME	CHKD	REVISION	CHS/KEY