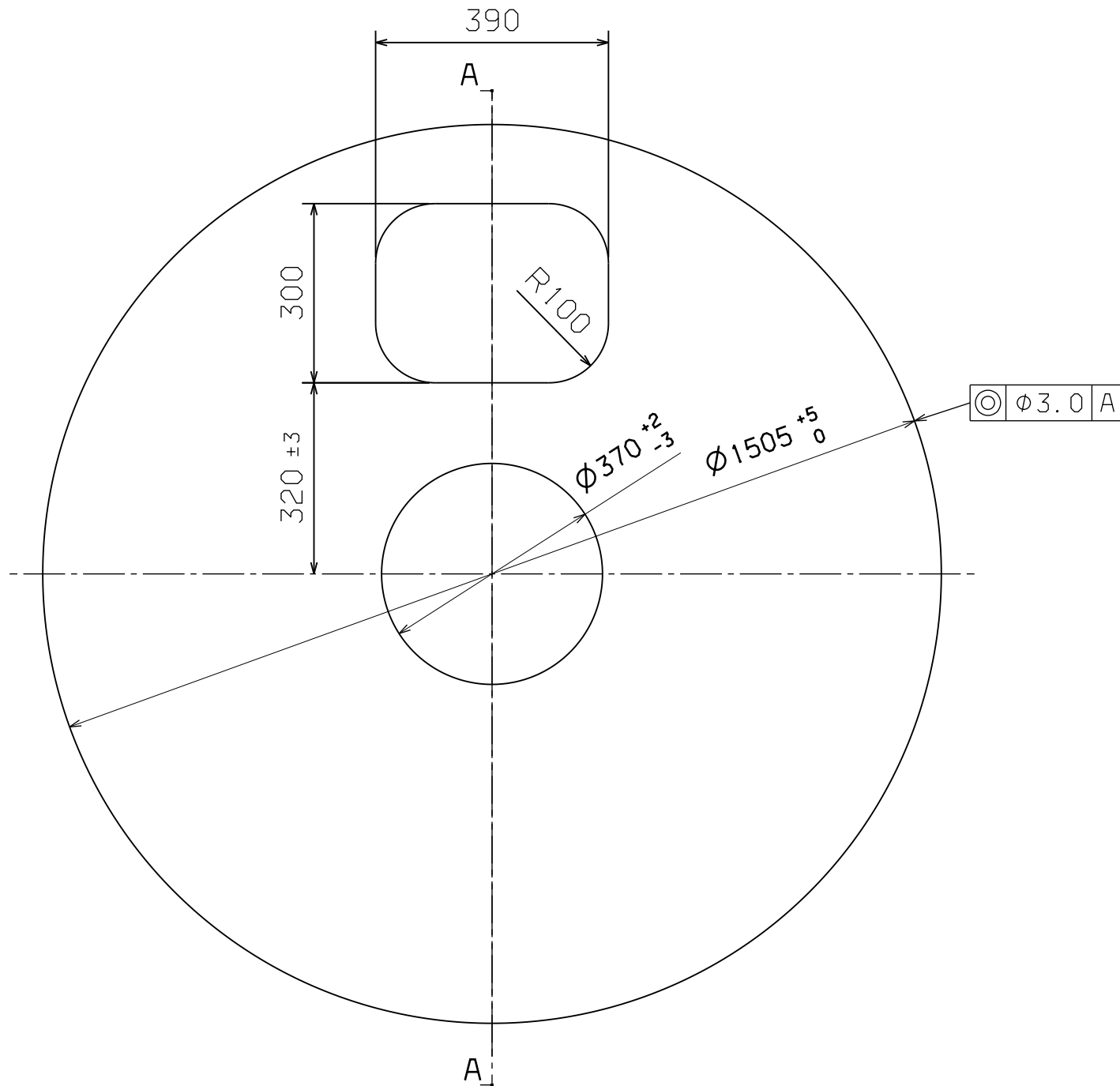


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SURFACE TREATMENT	
NO PAINTING	<input checked="" type="checkbox"/>
PAINTING ACCORDING TO PAINTING SPECIFICATION	<input type="checkbox"/>
STANDARD SHADE COMPONENT	<input type="checkbox"/>
PAINTING SYSTEM	
<input checked="" type="checkbox"/>	
<input checked="" type="checkbox"/>	
<input checked="" type="checkbox"/>	

PINTAKÄSITTELY	
EI MAALATA	<input checked="" type="checkbox"/>
MAALATAAN MAALAU- ERITTELYN MUKAAN	<input type="checkbox"/>
VAKIOSÄVYKOMPONENTTI	<input type="checkbox"/>
MAALAUSSJÄRJESTELMÄ	
<input checked="" type="checkbox"/>	
<input checked="" type="checkbox"/>	
<input checked="" type="checkbox"/>	

AIHION KAIKKI PINNAT HIEKKAPUHALLETTAVA.
SUORITA JÄYSTEENPOISTO.

LAATUVAKUUTUS EN 10204 2.1 VAADITAAN.

SAND BLAST ALL SURFACES.
DEBURRING FOR ALL EDGES.

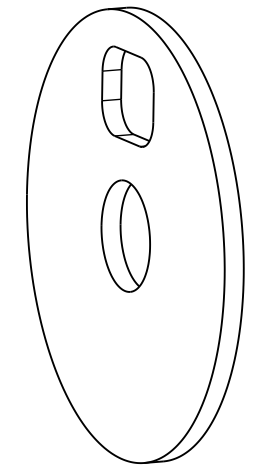
DECLARATION OF COMPLIANCE EN 10204 2.1
WITH THE ORDER IS REQUIRED.

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3.0

LEIKKAUS A - A
CUT

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PAKKAUS OHJEEN SYLLO29 MUKAAN.
PACKING ACCORDING TO INSTRUCTION SYLLO29.

PL70 Ø1510 S355J0							
PART	DESCRIPTION	DIMENSIONS	MATERIAL	DRAWING	REQ'D	NOTES	
GENERAL TOLERANCES, DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS: MACHINING: ISO 2768-mk (SFS-EN 22768-1, SFS-EN 22768-2) WELDING: ISO 13920-BE (SFS-EN ISO 13920) CASTING: ISO 8062-CT 11 (SFS-ISO 8062) WELDING QUALITY LEVEL C (SFS-EN ISO 5817) FLAME CUTTING: ISO 9013-331 (SFS-EN ISO 9013)				FI EN			
		PROJECTION	SCALE	WEIGHT kg			
		1:50	1:10	860			
PRODUCT KUIVATUSOSA DRYER SECTION				DESIGNER	DATE		
				E.SKANTZ	2003-03-18		
PÄÄTYLAIPPA AIHIO HP D1505				CHKD	DATE		
HEAD FLANGE BLANK FS D1505				E.SKANTZ	2003-03-18		
REF. RAU3410404.01 SUPERS.				APPD	DATE		
				E.SKANTZ	2003-03-18		
DRAWING ID			SHEET				
RAUZ401085.031			1/1				
DATE	NAME	CHKD	REVISION	CHS/KEY	WORK	FILE	CATIA V5

2012-03-15	VJU	VJU	PAINTING REQUIREMENT REMOVED.	03
2009-01-05	VJU	VJU	PLATE MATERIAL WAS S235JRG2.	02
2006-06-13	IVI	EJS	ADDED ENGLISH TEXT	01
DATE	NAME	CHKD	REVISION	CHS/KEY

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