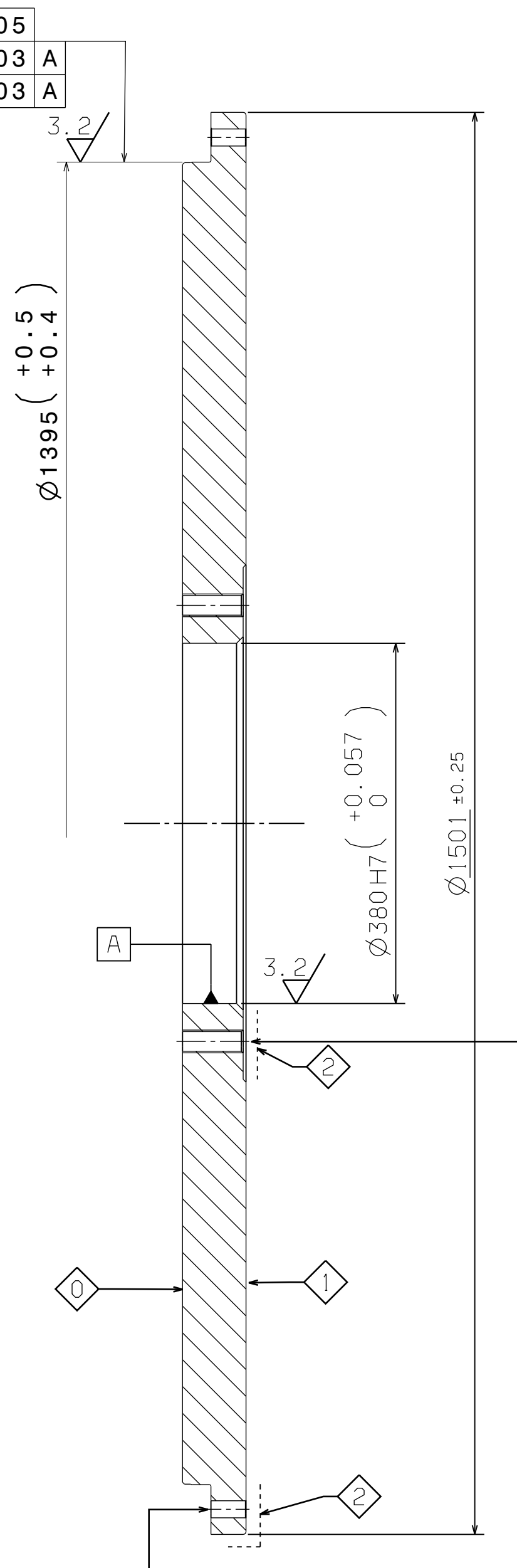
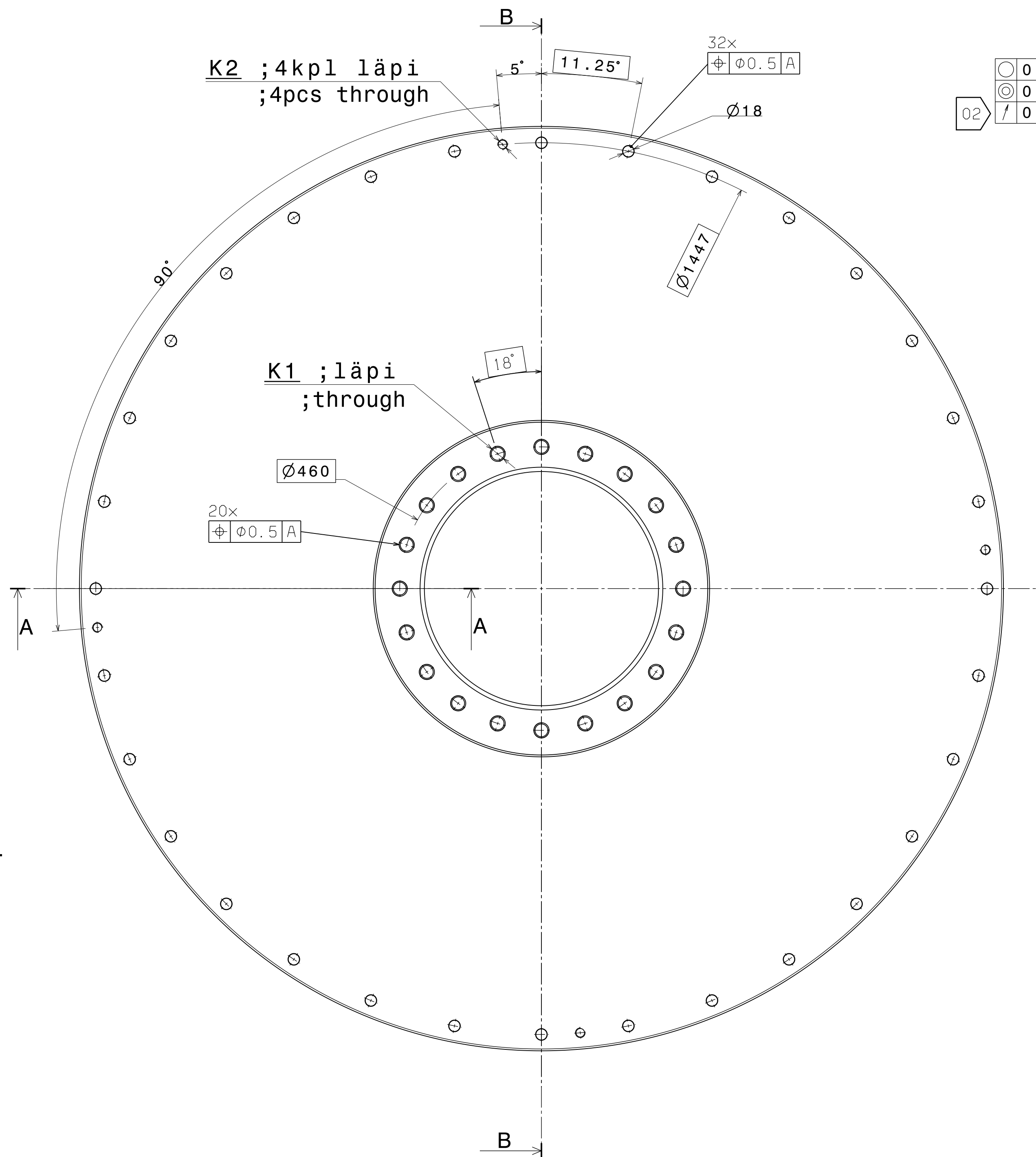
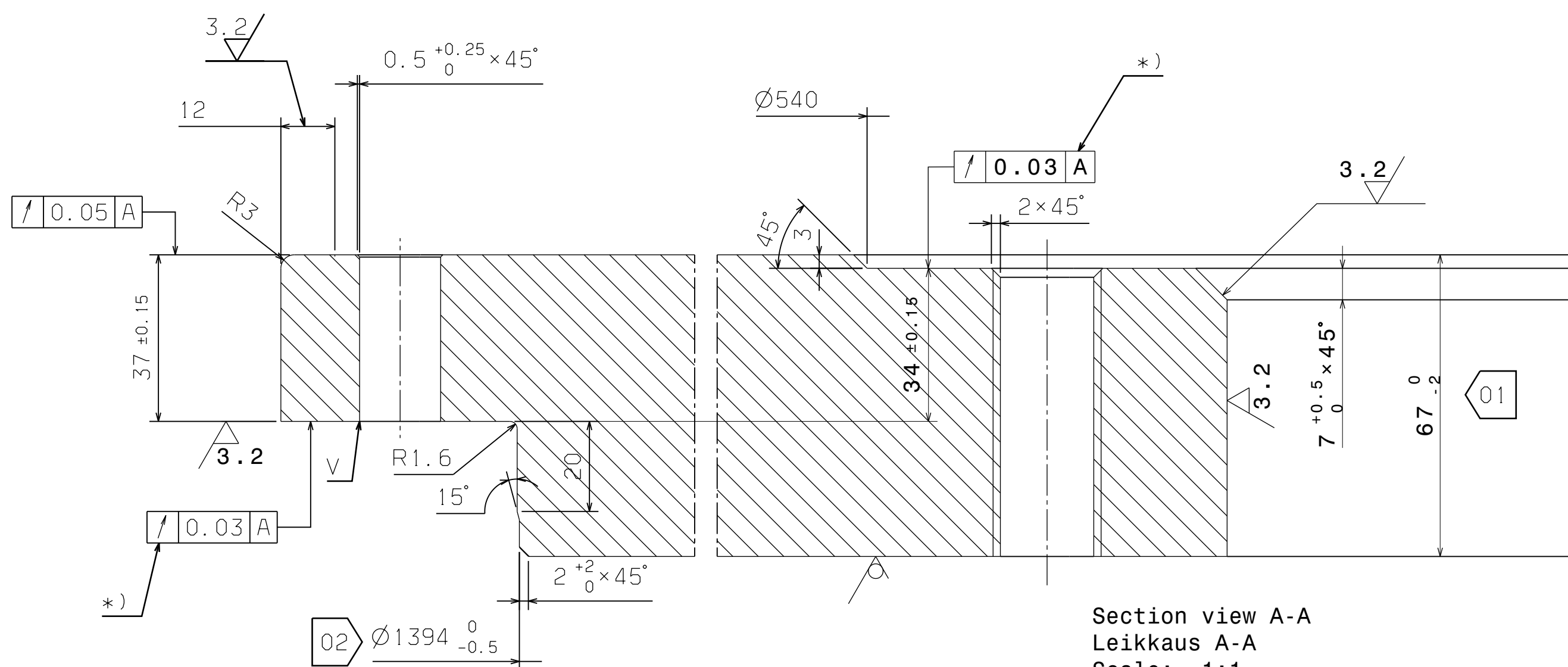
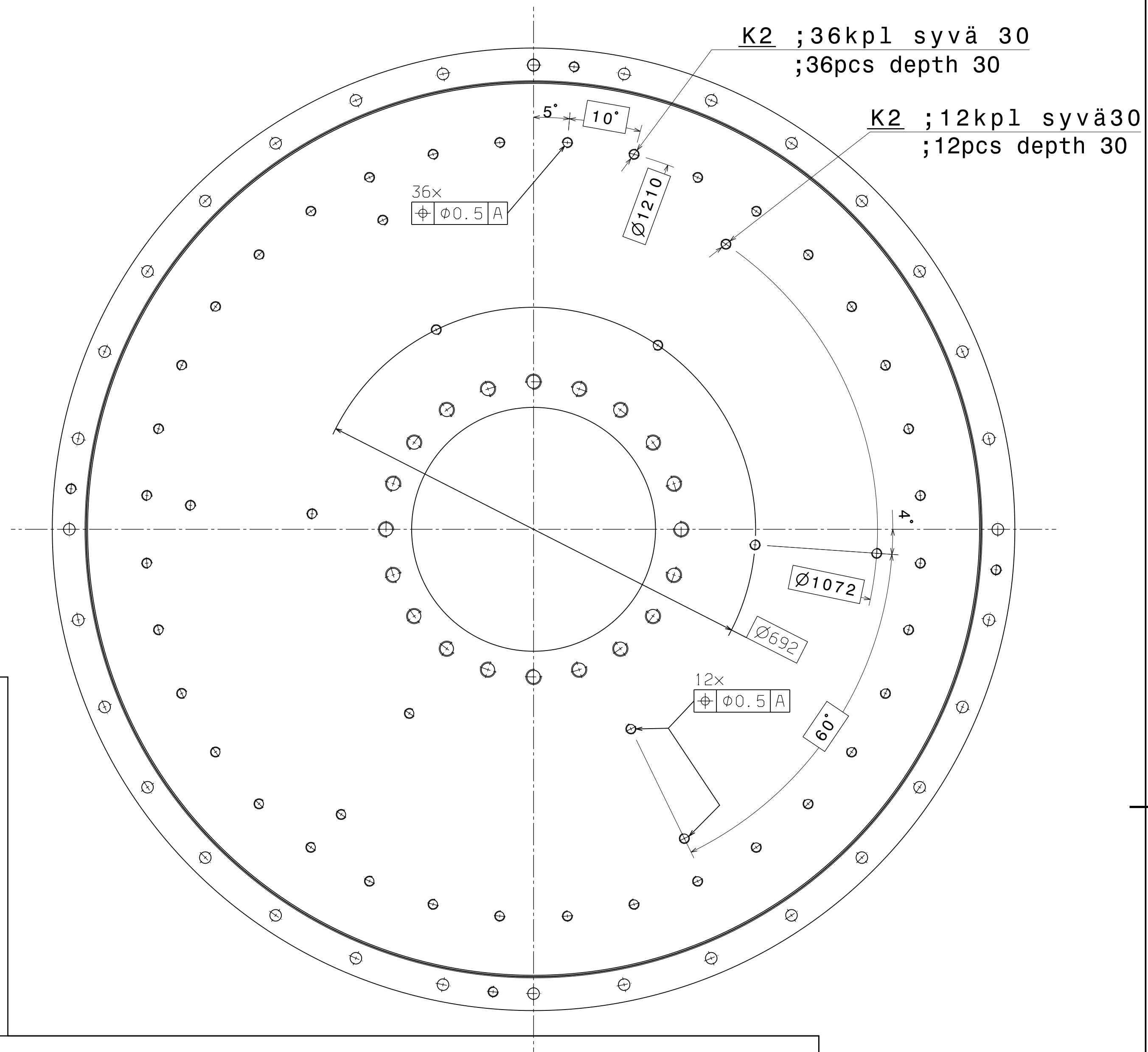


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Section view B-B
Laikkaus B-B

Front view
Scale: 1:1



Section view A-A
Leikkaus A-A
Scale: 1:1

Pinnankäsittely		Pintakäsittely	
Surface treatment		Maalataan	☒ Ei maalata
Painted	☒ Not painted	Vakiosävykomponentti	☒
Standard color component	☒	Maalausperiaate	
Painting principle according to surface roughness		Ra ≥ 12,5 täysi kalvon paksuus	
Ra ≥ 12,5 full film thickness		Ra b,3 pohjamaalaus	
Ra b,3 priming		Ra 3,2 tai 1,6 ei maalata.	
Ra 3,2 or 1,6 not painted.		Maaliyhdistelmä sekä -tyyppi,	
Paint combination and type, color and film thickness according to painting specification.		värisävy ja kalvon paksuus	
Exceptions	Qty	malauerittelyn mukaisesti.	
0 Not painted	1	Poikkeukset	lkm
1 Primer	1	0 Ei maalata	1
2 Primer, joint surfaces	2	1 Pohjamaali	1
3 Fully thick film		2 Sovitepohjamaali	2
4 Thinned film		3 Täysi kalvo	
5 Other surface treatment		4 Ohennettu kalvo	
		5 Muu pintakäsittely	

*) Merkatut max. heitot mitattava ja suunta merkattava!
Marked max. runouts to be measured and directions marked.

6.3 / (3.2 / ✓)

IDENTIFYING NO	CODE	K1	K2
RAUH405775	0	M24	M16

AIH10/BLANK RAUZ401086

GENERAL TOLERANCES, DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS: MACHINING: ISO 2768-MS ISO 2768-2/EN 22768-2/ISO 2768-2/EN 22768-2 WELDING: ISO 15609-6 CASTING: ISO 15609-6 WELDING QUALITY: ISO 5817 LEVEL C THERMAL CUTTING: ISO 5817-15		BOHUBM6	
Valmet		F1	
PRODUCT VAC ROLL		WEIGHT kg	
PÄÄTYLAIPPA, KP 1500		805	
HEAD FLANGE BS, 1500		DATE 2017-05-12	
REF: RAUZ400992		DATE 2017-05-12	
WORK 250309		DRAWING TO	
FILE		RAUH405775031/1	
DATE		SHEET	
NAME		CATIA V5	
DRAFTER			
REVISION			
DATE			

INTERNAL

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