

JB12\_15mm

$\checkmark$  Ra 3,2 (✓)

Лербъ. ПРИЧЕНА.

Справочник. №

Лољи. и ђама

ВЗДМ. ЧНВ № 116. № 3450.

Technical drawing of a circular part with concentric features and a central hole. The outermost circle has an outer radius of  $R121,95^*$  and an inner radius of  $R9$ . A vertical dimension of 21 is shown from the center to the top of the outer ring. Three through holes are located on the outer ring, with a total width of 35,5 and a center-to-center distance of 50. The central hole has a diameter of 14h11<sub>-0,11</sub>. The central hole is divided into three sectors of 60° each. The drawing also includes a horizontal dimension line of 120° and a vertical dimension line of 35,5.

A technical drawing of a vertical pipe section. The pipe has a total height of  $\phi 316$  and a top section of  $\phi 188$ . The top section is divided into four horizontal segments, with the top and bottom segments hatched. The bottom section is also divided into four horizontal segments, with the top and bottom segments hatched. The drawing includes a horizontal dimension line at the bottom and a vertical dimension line on the right side.

- 1  $35\dots40 \text{ HRC}$ .
  - 2 Общие допуски  $H14$ ,  $h14$ ,  $\pm \frac{IT14}{2}$ .
  - 3 Размеры указаны после термообработки.
  - 4 \* Размеры для справки.
  - 5 Окалина после термообработки не допускается.
  - 6 Форма прорези – дуга окружности, построенная по 3-м точкам.
  - 7 Прорези расположены равномерно по окружности.

Изм.	Лист	№ докум.	Подп.	Дата	<p align="center"><i>Кольцо для рассточки кулаков</i></p>		
Разраб.	Лисарев А.Е.						Лит.
Проф.						4.4	1:1
Т.контр.					Лист	Листов	1
И.контр.					<p align="center"><i>40Х</i></p>		
Утв.							<p align="center"><i>НПО Декарт</i></p>

40X

# НПО Декарт

Коопија броја

Формат А3