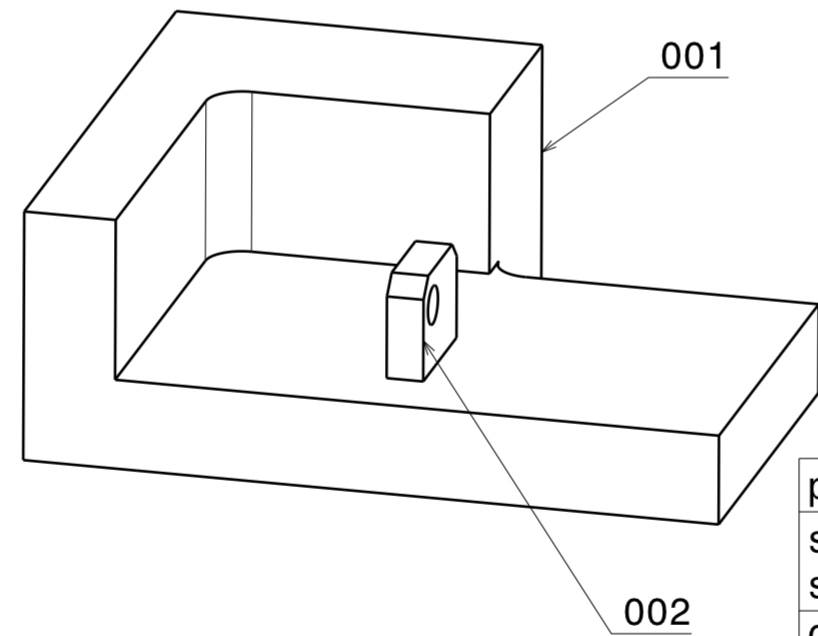
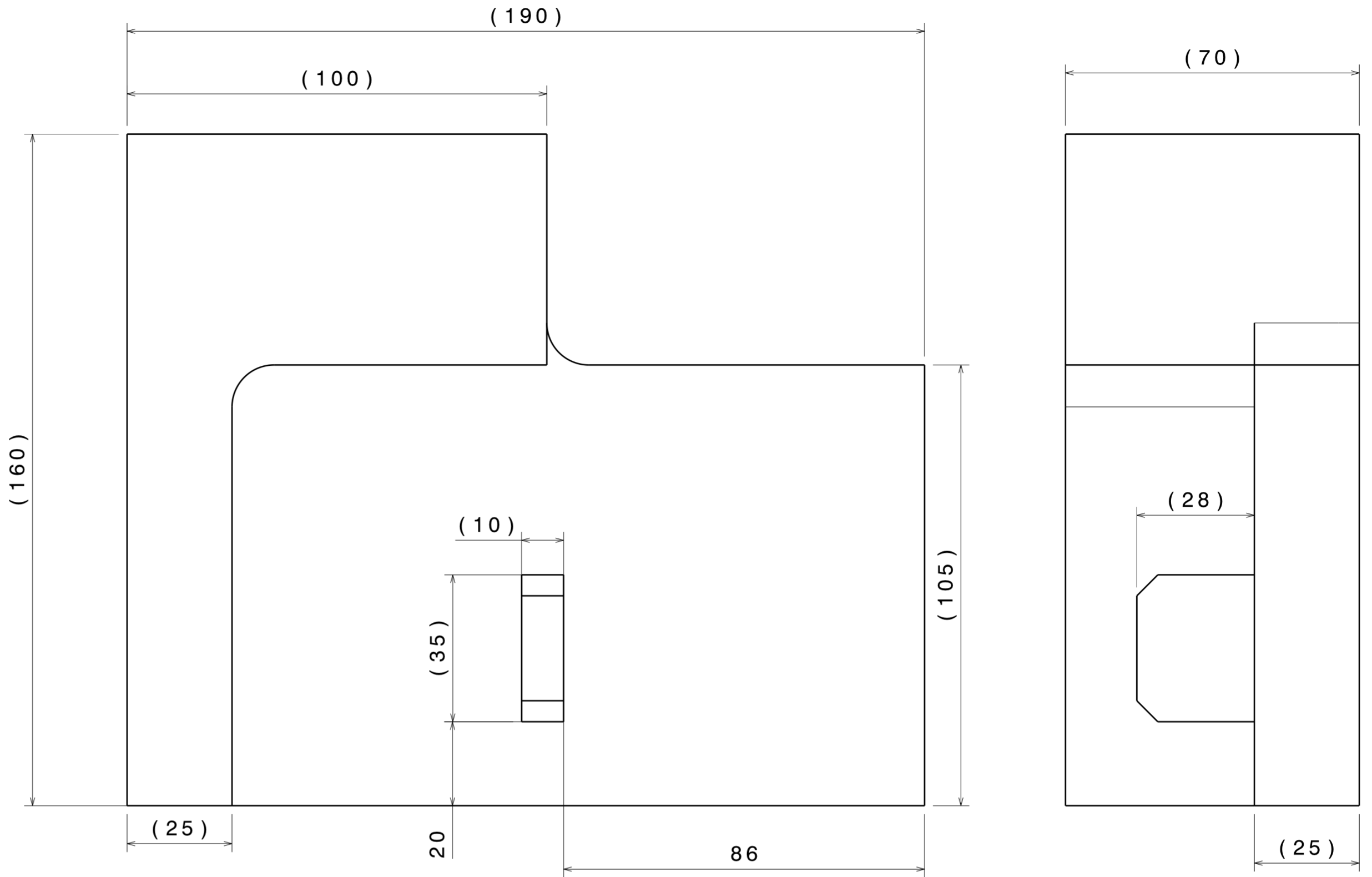


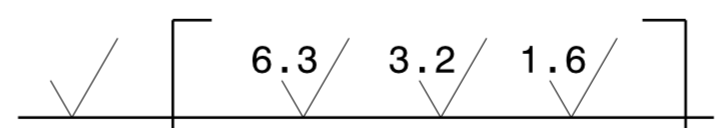
REP	QTE	MATERIAL	FABRICATION
001	1	RST37-2	BL 190X160X70

scale 1/2

002	1	RST37-2	BL 35X28X10
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piece droite RH	piece gauche LH
suiwant plan/as shown	symetrique au plan/SYM. OPP.
016ZF099D-20116648_108-306	016ZF099D-20116649_108-306



- 1x PRAVAYA DETAL'KAK POKAZANO V CHERTEZHE
- 1x LEVAYA DETAL' SYMMETRICHNA NAPROTIV
- 1x RH. AS SHOWN
- 1x LH. SYM. OPP.

REMOVE ALL SHARP EDGES
UDALIT WSE OSTRIE KRAJA

NORMALIZE BEFORE MACHINING
PERED OBRABOTKOI NORMALIZOWAT

MARK PART NUMBER

WEIGHT: 4.6KG

SHEROHOVATOST'POVERHNOСТИ/SURFACE ROUGHNESS	
OPORNAYA POVERHNOST' DETALI PROD.-PART-SUPPORT-SURFACE :	3.2
SKVOZNOE OTVERSTIE : THROUGH HOLE :	6.3
OTVERSTIE POD SHTIFT : PIN HOLE :	1.6
DOPUSKI DLYA PROMEZHUTKOV MEZHOU OTVERSTIJAMI V PREDELAH ODNODJ GRUPPY: TOLERANCE FOR DISTANCE DIMENSIONS WITHIN ONE GROUP OF HOLES OF :	
-OTVERSTIJ POD SHTIFTY	+/- 0.02
-PIN HOLE	+/- 0.2
-SKVOZHNI REZ'BOVYH OTVERSTIJ	+/- 0.2
-THREAD AND THROUGH-HOLES	
RASHOZHDENIJA FORMY POVERHNOСТИ FORMDIFFERENCE OF PROD.-PART-SURFACE DETAILS FAILOM DANNYH TO DATA -FILE	
	0.2
TERMOOBRABOTKA/HEAT TREATMENT	
MARKIROVKA: 306 (OTTISKO MARKING: (ENGRAVE)	
NOMER CHERTEZHA 016ZF099D-20116648 DRAWING N°	
IZMENENIYA INDEKSA DETALI: (MANUFAC.) CHANGE INDEX PROD:PART (MANUFAC.)	
OBRABOTKA POVERHNOСТИ: SURFACE TREATMENT:	BRUNISH
MATERIAL	FABRICATION/SBORKA

SCREW & DOWEL LENGHTS
TO BE 1.5 x DIAMETER
MINIMUM ENGAGEMENT

DLINY BOLTOVI SHTIFTOV DOLZHNY BYT'
NE MENE 1.5 x DIAMETR
MINIMAL'NOGO OBHVATA

Q te	Q te	REPERE	MATIERE OU N ° DE PLAN	DIMENSIONS	CODE	TRAITEMENT
			306			
		ECH: 1/2	DATE: 10/10/2014	ETUDE: COMAU	EXECUTION: xxxxxxxx	
VARIANTE N °		CE PLAN EST LA PROPRIETE INTELLECTUELLE ET INDUSTRIELLE DE LA SOCIETE SCIAYK REPRODUCTION ET UTILISATION INTERDITES SANS AUTORISATION PREALABLE DE SCIAYK		3 RD ANGLE PROJ DIMENSION EN MILLIMETRES		
VARIANTE N °		NOMENCLATURE :		COMAU FRANCE		1 / 1
DESIGNATION :		MOUNTING FIXTURE MONTAGEVORRICHTUNG HINGE TO REAR DOOR SCHARNIER ZUR TUER HINTEN		DRAWINGS		UNIT SHEET
				016ZF099D-20116648 016ZF099D-20116649		108 306