



374 TPrm (10 TP1)-
SPECIAL BUTRESS THD.
LEFT HAND
SEE DETAIL B FOR
THD. PROFILE

SECTION A-A

METRIC TOLERANCES :

UNLESS OTHERWISE NOTED,

1. DIMENSIONS IN MM
2. DIM'S PER ANSI Y14.5M

3. DO NOT SCALE PRINT

5. REMOVE BURRS & BREAK
EDGES - 0.752

6. FILLET RADIUS - 0.762

B. TOLERANCES:

 $.XX \pm 0.254$

ANGULAR $\pm 0.5^\circ$

UNLESS OTHERWISE NOTED.

2. DIM'S PER ANSI Y14.5M

4. Q25 RMS SURFACE FINISH

5. REMOVE BURRS & BREAK ALL
EDGES - 0.030

6. FILET RADII - 0.030

8. TOLERANCES:

 $\cdot XX \pm 0.01$

ANGULAR $\pm 0.5^\circ$

PART NO.WEIGHT,

MATERIAL:

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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SURFACE CO.

FROM DATE	

DRAWN	
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APVD	
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ATING:

TC/CV7/21/10WASH155503