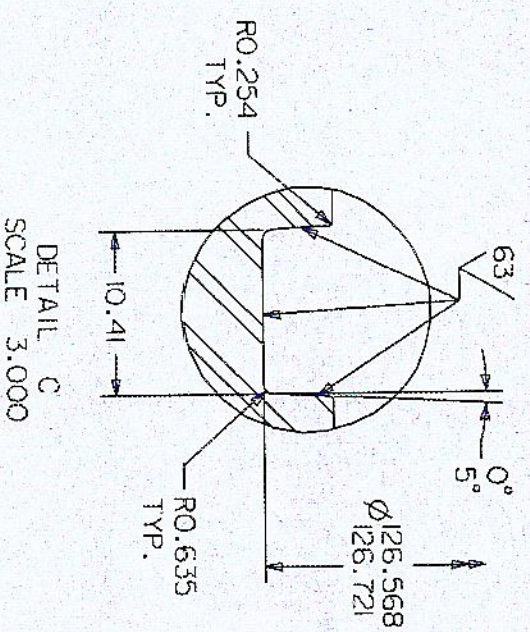
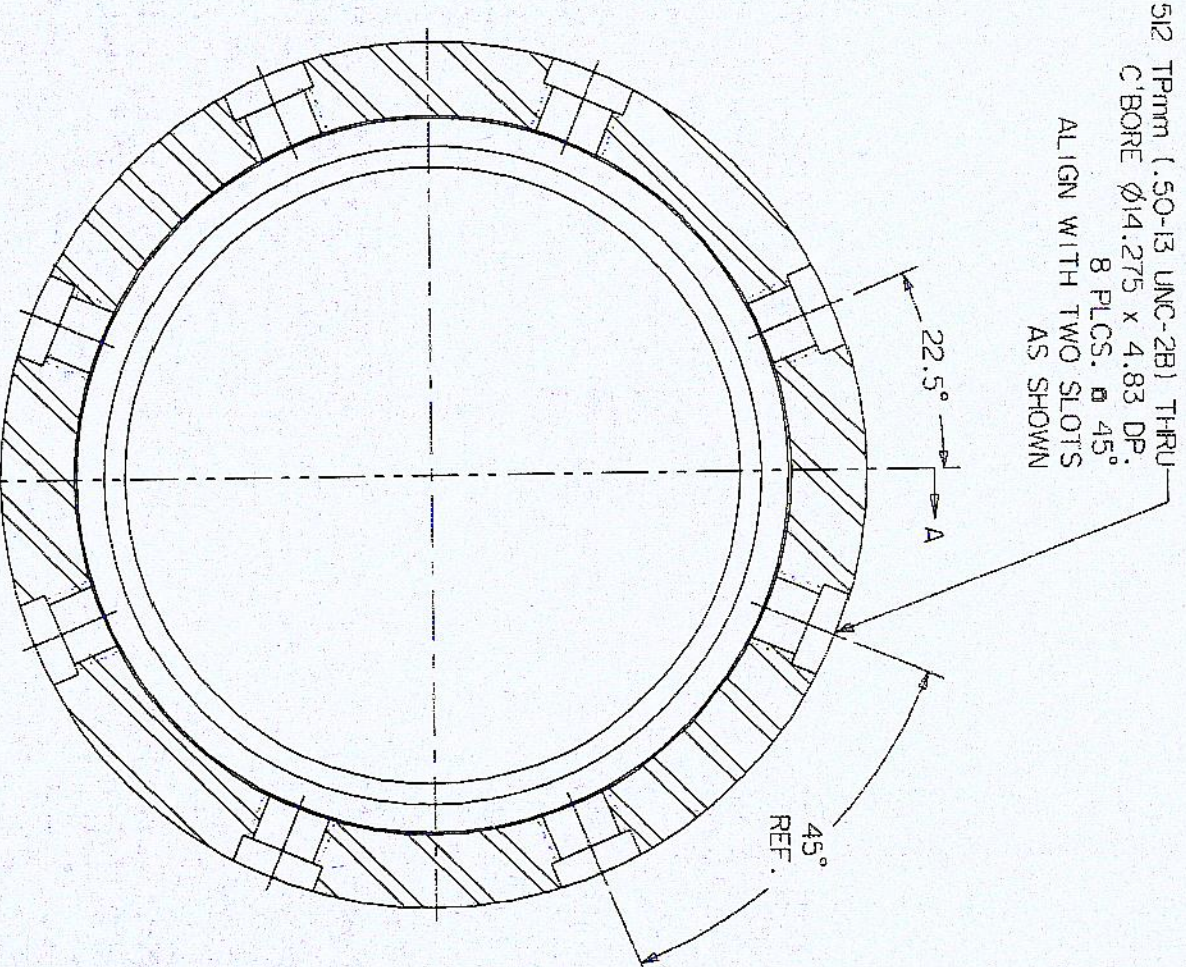
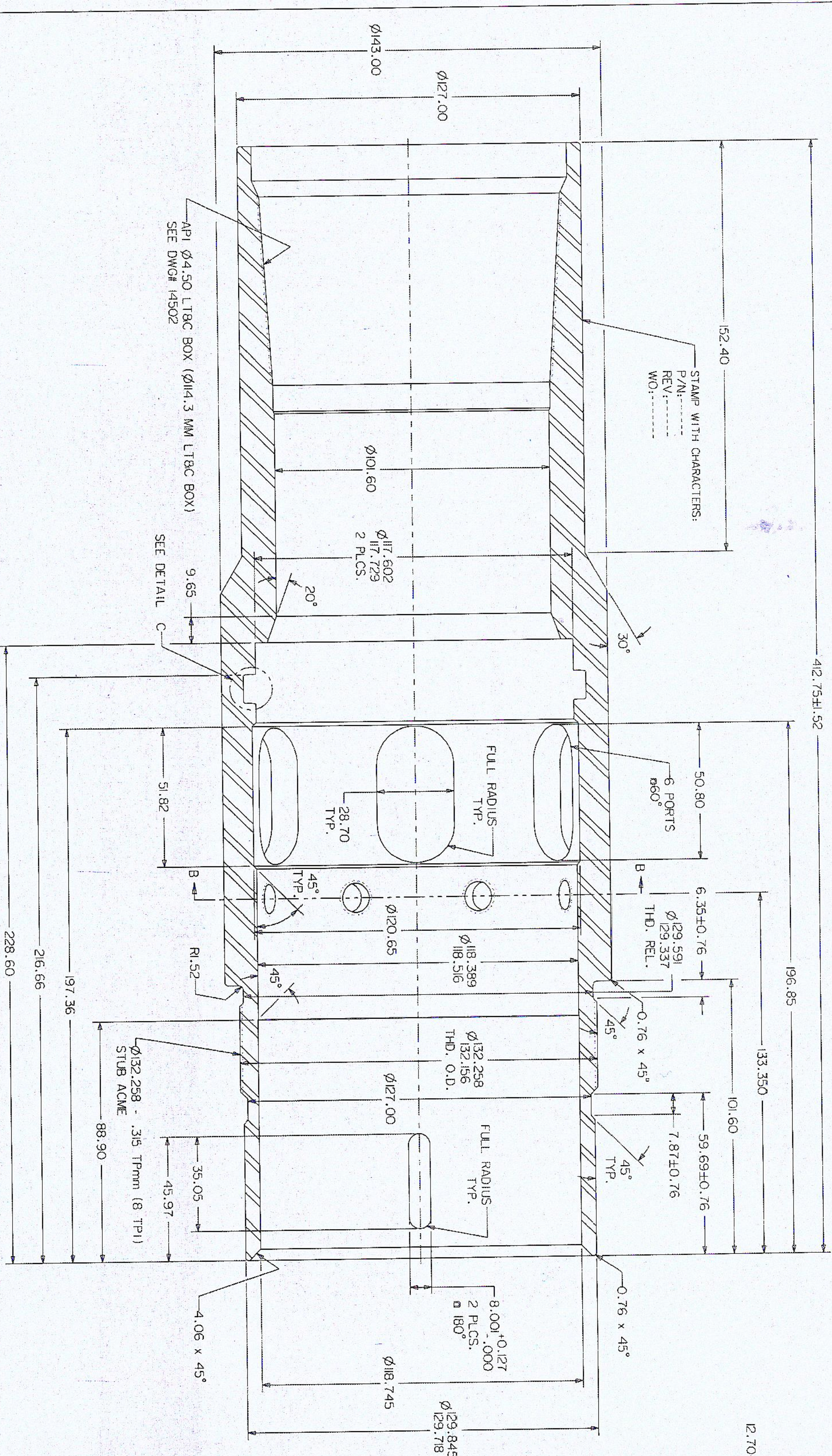


REVISED: Dec 2011  
ALL DIMENSIONS IN THIS SHEET ARE METRIC



METRIC TOLERANCES:

1. DIMENSIONS IN MM
2. DIM'S PER ANSI Y14.5M
3. DO NOT SCALE PRINT
4. 25 RMS SURFACE FINISH
5. REMOVE BURRS & BREAK ALL EDGES - 0.762
6. FILET RADIUS - 0.762
7. CONCENTRICITY (TIR)-0.254
8. TOLERANCES:  
XX ± 0.254  
XXX ± 0.254  
ANGULAR ± 0.5°  
FRACTIONAL ± 1/32

METRIC TOLERANCES:

1. DIMENSIONS IN INCHES
2. DIM'S PER ANSI Y14.5M
3. DO NOT SCALE PRINT
4. 25 RMS SURFACE FINISH
5. REMOVE BURRS & BREAK ALL EDGES - 0.030
6. FILET RADIUS - 0.030
7. CONCENTRICITY (TIR)-0.008
8. TOLERANCES:  
XX ± 0.01  
XXX ± 0.005  
ANGULAR ± 0.5°  
FRACTIONAL ± 1/32

WEIGHT:

- 27
- MATERIAL:  
ES4-39163
- HEAT TREAT:  
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- SURFACE COATING:  
PHOSPHATE PER ESR-3626
- DRAWN:  
JRU  
09/30/11
- GM  
AFVD  
10/03/11

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