



METRIC TOLERANCES :							
UNLESS OTHERWISE NOTED:							
1. DIMENSIONS IN MM							
2. DIM'S PER ANSI Y14.5M							
3. DO NOT SCALE PRINT							
4. 65 RMS SURFACE FINISH							
5. REMOVE BURNS & BREAK ALL							
EDGES - 0.762							
6. FILLET RADII - 0.762							
7. CONCENTRICITY (TIR) 0.254							
8. TOLERANCES:							
.x ± .254							
.xx ± .254							
.xxx ± 0.127							
ANGULAR ± 0.5°							
FRACTIONAL ± 1/32							