

1.870.105

12.5

Top view of the mounting plate. Dimensions include overall width 606<sup>-0,2</sup> and 520<sup>±0,2</sup>, overall height 875<sup>-0,2</sup> and 780<sup>±0,2</sup>, and overall depth 656<sup>±0,01</sup> and 473<sup>±0,01</sup>. Section lines A-A and Б-Б are indicated. The plate features a grid of holes and chamfered corners (45° and 2x45°).

A-A

Section A-A shows the thickness of the plate and details of the holes. It includes a chamfered edge (1x45°) with a width of 14. Holes are specified as  $\phi 12H7$  4 отв.,  $\phi 15$  32 цековки, and  $\phi 9$  32 отв. The thickness of the plate is 12.

Detailed top view of the plate showing precise hole positions. The width is 380<sup>±0,01</sup> and the height is 854<sup>±0,01</sup>. The plate has chamfered corners (45° and 2x45°). Hole positions are defined by a grid with dimensions: 0, 67,7, 120, 127,5, 172,3, 232,5, 328, 330, 342,5, 366, 377,5 vertically and 258, 205, 195, 80, 52,3, 0, 52,3, 109, 205, 220, 234, 237 horizontally.

Б-Б

Section Б-Б shows the thickness of the plate and details of the holes. It includes a chamfered edge (1x45°) with a width of 3. Holes are specified as  $\phi 25,4$  4 отв.,  $\phi 9$  4 отв., and  $\phi 15$  4 цековки. The thickness of the plate is 22<sup>-0,1</sup>.

1. Неуказанные размеры выполнить по модели.  
2. Неуказанные предельные отклонения размеров H12, h12; ±IT 12/2

1.870.105				Литера	Масса	Масштаб
Т-192К Плита монтажная блока матриц						1:4
Сталь 20				Лист	Листов 1	
КОМУС						

Имя файла модели: 1.870.105

Путь к файлу модели: K:\Проекты\ППИ-02108 (Т-192К на GN-760) Кр...

Подп. и дата

Изм. № дубл.

Взам. инв. №

Подп. и дата

Изм. № подл.